**JRG** 



# Environmental Product Declaration for the JRG Sanipex MT system with multilayer pipes, metal- and plastic fittings

EPD according EN 15804 based on the TEPPFA LCA comparison studies following the principles of ISO 14040 and ISO 14044



# **CONTENTS**

1	DECLARATION OF GENERAL INFORMATION	3
2	DECLARATION OF THE MATERIAL CONTENT	5
3	DECLARATION OF THE ENVIRONMENTAL	-
	PARAMETERS DERIVED FROM LCA	5
	3.1 Life cycle flow diagram	5
	3.2 Parameters describing environmental impacts	7
	3.3 Parameters describing resource input	7
	3.4 Parameters describing different waste categories and further output material flows	8
4	SCENARIOS AND TECHNICAL INFORMATION	8
	4.1 Construction process stage	8
	4.2 Use stage: operation and maintenance	10
	4.3 End-of-life	10
5	ADDITIONAL INFORMATION ON EMISSIONS	
	TO INDOOR AIR, SOIL AND WATER DURING USE STAGE	11
6	OTHER ADDITIONAL INFORMATION	11
7	REFERENCES	15

# 1. DECLARATION OF GENERAL INFORMATION

# Introduction

The European Plastics Pipes and Fittings Association (TEPPFA) deems it important to have an insight into the integral environmental impacts that are encountered during the lifespan of particular pipe system applications.

With this framework in mind, in 2010 TEPPFA has set up an LCA/EPD project with the Flemish Institute for Technological Research (VITO) which resulted in an EPD. The present EPD is the update of the EPD issued in 2012 – foreground data remained the same, with only the datasets being updated to the latest available version (Ecoinvent 3.3 and Industry 2.0 replaced Ecoinvent 2 datasets).

The present EPD outlines the various environmental aspects which accompany the Polymer/Al/Polymer composite pipe system for hot and cold water in the building, from the primary extraction of raw materials up to and including the end of life (EoL) treatment after its reference service lifetime.

# Name and address of manufacturers

TEPPFA, Avenue de Cortenbergh, 71, B-1000 Brussels, Belgium

Tel: +32 2 736 24 06 E-Mail: info@teppfa.eu Website: www.teppfa.eu

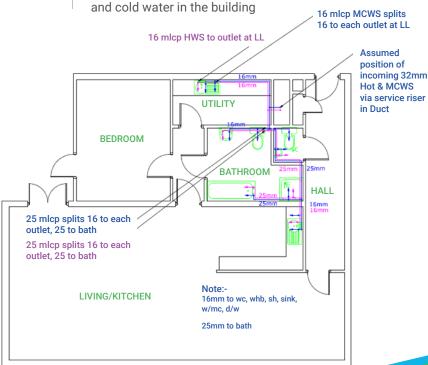
# Polymer/Al/polymer composite pipe system's use and functional unit

The EPD refers to a typical European Polymer/Al/Polymer composite pipe system for hot and cold water in the building, from the cradle to the grave, including raw material extraction, transportation to converters, converting process, transport to apartment, construction, use and end of life. Environmental indicators are expressed for the complete life cycle, from the cradle to the grave, so for a typical European Polymer/Al/Polymer composite Hot & Cold pipe system.

The functional unit is defined as "the pressure supply and transport of hot and cold drinking water, from the entrance of a well-defined apartment to the tap, by means of a Polymer/Al/polymer composite Hot & Cold drinking water pipe system installation supplying a 100 m² apartment, incorporating a bathroom, separate WC, kitchen and washroom (considering the service lifetime of the pipe system to be aligned with the 50 year service lifetime of the apartment), calculated per year".

# **Product name & graphic display of product**

Polymer/Al/Polymer composite pipe system for hot



# Description of the Polymer/Al/Polymer composite pipe system's components

The environmental burdens are calculated in relation to the functional unit, which resulted for the typical European Polymer/Al/Polymer composite pipe system for hot and cold water in the building in the following basic pipe system components: Polymer/Al/Polymer composite pipes, PPSU and brass fittings and metal compression rings.

The investigated system is a three layer composite pipe system with a core made out of aluminium. The average of two different composites has been taken for the modeling of environmental impacts:

- 50% crossed-linked polyethylene/aluminium/ polyethylene – raised temperature (PEX/AI/PE-RT)
- 50% polyethylene raised temperature/aluminium/ polyethylene – raised temperature (PE-RT/AI/PE-RT)

Connections to the several sanitary appliances (e.g. siphons) are not considered. Plastic bodied press fittings in PPSU type material and metal (brass) tie-ins as well as metal compression rings are considered in the life cycle assessment. System components usage by weight is taken as the average of the weights of typical system designs of two major European suppliers. Since systems are normalized, no major weight differences occur. The building system represents 100 m² of a typical residential single family apartment in a 5 storey building with all the facilities clearly positioned, like bath, shower etc.

The EPD is declared as the average environmental performance for the typical European Polymer/Al/ Polymer composite pipe system for hot and cold water in the building, over its reference service life cycle of 50 years (being the estimated reference lifetime of the apartment), in accordance to EN 806, EN 806-2, EN 806-3, EN ISO 21003-1, EN ISO 21003-2 and EN ISO 21003-3.

# **EPD programme and programme operator**

The present EPD is in line with the ongoing standardization work by CEN TC 350 (EN15804 and EN15942). A programme operator related to the CEN T 350 has not been established yet.

# Date of declaration and validity

August, 2019

The EPD has a 5 year validity period (August, 2023)

# Comparability

Please note that EPDs of construction products may not be comparable if they do not comply with the CEN TC 350 (EN15804 and EN15942) standards.

# Typical European Polymer/Al/Polymer composite pipe system EPD

The present EPD outlines various environmental aspects which accompany a representative typical European Polymer/Al/Polymer composite pipe system for hot and cold water in the building, from the primary extraction of raw materials up to and including the end of life (EoL) treatment after its reference service lifetime of 50 years (considering the service lifetime of the pipe system to be aligned with the 50 year service lifetime of the apartment).

# **Group of manufacturers**

The EPD for the Polymer/Al/Polymer composite hot and cold pipe system is representative for an anticipated European typical Polymer/Al/Polymer composite hot and cold pipe system. The TEPPFA member companies represent more than 50% of the European market for extruded plastic pipes. For an overview of all members and national associations within TEPPFA we refer to pages 12-14 of this EPD.

# **Content of the product system**

The product system does not contain materials or substances that can adversely affect human health and the environment in all stages of the life cycle.

# Retrieve information

Explanatory material may be obtained by contacting TEPPFA (http://www.teppfa.eu)

# 2. DECLARATION OF THE MATERIAL CONTENT

The European Polymer/Al/Polymer composite
Hot & Cold pipe system does not contain any
substances as such or in concentration exceeding legal
limits, which can adversely affect human health and the
environment in any stages of its entire life cycle.

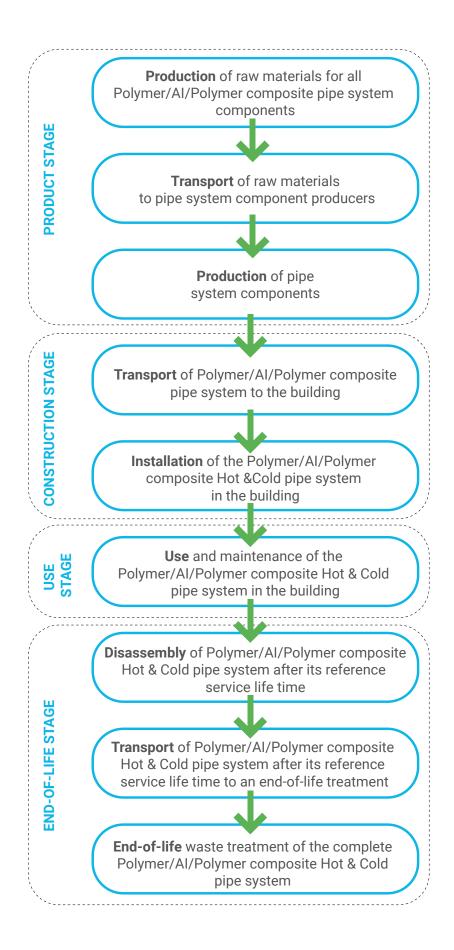
# 3. DECLARATION OF THE ENVIRONMENTAL PARAMETERS DERIVED FROM LCA

# 3.1 Life cycle flow diagram

The EPD refers to a typical European Polymer/Al/ Polymer composite Hot & Cold pipe system, from the cradle to the grave, including product stage, transport to construction site and construction process stage, use stage and end of life stage.

- Product stage: raw material extraction and processing, recycling processes for recycled material input, transport to the manufacturer, manufacturing (including all energy provisions, waste management processes during the product stage up to waste for final disposal):
  - Production of raw materials for the polymer part of the Polymer/Al/Polymer composite pipes
  - Transport of the polymer raw materials for Polymer/Al/Polymer composite pipes to converter
  - Production of the aluminium part of the Polymer/Al/Polymer composite pipes
  - Transport of the aluminium part of the Polymer/ Al/Polymer composite pipes
  - Converting process for Polymer/Al/Polymer composite Hot & Cold pipes (extrusion), including packing of the pipes

- Production of PPSU fittings
- Production of brass fittings
- Production of metal compression rings
- Construction process stage: including all energy provisions, waste management processes during the construction stage up to waste for final disposal
  - Transport of Polymer/Al/Polymer composite
     Hot & Cold pipe system to the building
  - Installation of Polymer/Al/Polymer composite
     Hot & Cold pipe system to the building
- Use stage (maintenance and operational use):
  including transport and all energy provisions,
  waste management processes up to waste for final
  disposal during this use stage
  - Operational use is not relevant for the Polymer/Al/
     Polymer composite Hot & Cold pipe system
  - Maintenance is not relevant for the Polymer/Al/
     Polymer composite Hot & Cold pipe system
- End of life stage: including all energy provisions during the end of life stage
  - Disassembly of the Polymer/Al/Polymer composite Hot & Cold pipe system after 50 years of reference service lifetime at the building
  - Transport of Polymer/Al/Polymer composite Hot & Cold pipe system after 50 years of reference service lifetime at the building to an end-of-life treatment
  - End-of-life treatment of the Polymer/Al/Polymer composite Hot & Cold pipe system



# 3.2 Parameters describing environmental impacts

The following environmental parameters are expressed with the impact category parameters of the life cycle impact assessment (LCIA).

Impact category	Abiotic depletion	Abiotic depletion (fossil fuels)	Acidification	Eutrophication	Global warming	Ozone layer depletion	Photochemical oxidation
	kg Sb eq	MJ	kg SO2 eq	kg PO4 eq	kg CO2 eq	kg CFC-11 eq	kg C2H4 eq
Product stage	4,45E-05	1,60E+01	5,18E-03	1,16E-03	8,66E-01	8,42E-08	4,77E-04
Construction process stage	2,48E-07	1,25E+00	5,16E-04	6,54E-05	1,30E-01	8,32E-09	5,20E-05
Use stage	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
End of life stage	-1,40E-09	-2,17E-01	-7,95E-05	6,00E-07	8,00E-02	-1,64E-09	-1,73E-06
TOTAL	4,47E-05	1,70E+01	5,62E-03	1,22E-03	1,08E+00	9,09E-08	5,27E-04

# 3.3 Parameters describing resource input

The following environmental parameters apply data based on the life cycle inventory (LCI).

Environmental parameter	Use of renewable primary energy excluding renewable primary energy resources used as raw materials	Use of renewable primary energy resources used as raw materials	Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials)	Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials	Use of non renewable primary energy resources used as raw materials	Total use of non renewable primary energy resources (primary energy and primary energy resources used as raw materials)	Use of secondary material	Use of renewable secondary fuels	Use of non renewable secondary fuels	Net use of fresh water
	MJ, net calorific value	MJ, net calorific value	MJ, net calorific value	MJ, net calorific value	MJ, net calorific value	MJ, net calorific value	kg	MJ, net calorific value	MJ, net calorific value	m3
Product stage	na	na	2,37E+00	na	na	1,86E+01	na	na	na	2,07E-02
Construction process stage	na	na	8,60E-02	na	na	1,95E+00	na	na	na	3,75E-03
Use stage	na	na	0,00E+00	na	na	0,00E+00	na	na	na	0,00E+00
End of life stage	na	na	-9,24E-02	na	na	-5,91E-01	na	na	na	-4,01E-04
TOTAL	na	na	2,36E+00	na	na	2,00E+01	na	na	na	2,41E-02

# 3.4 Parameters describing different waste categories and further output material flows

The parameters describing waste categories and other material flows are output flows derived from the life cycle inventory (LCI):

# Parameters describing different waste categories

Environmental	Hazardous waste	Non-hazardous waste	Nuclear waste
parameter	kg	kg	kg
Product stage	1,48E-03	2,63E-01	3,53E-05
Construction stage	6,91E-06	3,71E-02	6,51E-06
Use stage	0,00E+00	1,00E+00	2,00E+00
End of life stage	-5,94E-07	1,68E-01	-3,18E-06
TOTAL	1,48E-03	1,47E+00	2,00E+00

# Parameters describing further output material flows

Parameter	Parameter unit expressed per functional unit
Components for re-use	0 kg
Materials for recycling	0,022kg
Materials for energy recovery	0,028 kg

# 4. SCENARIOS AND TECHNICAL INFORMATION

# **4.1 Construction process stage**

Transport from the production gate to the construction site (apartment)

Parameter	Parameter unit expressed per functional unit
Fuel type consumption of vehicle or vehicle type used for transport e.g. long distance truck, boat etc.	The Polymer/Al/Polymer composite Hot & Cold pipe system is transported over an average distance of 640 km with a truck (about 16 ton) and 30
Capacity utilisation (including empty returns)	km by means of a van (< 3,5 ton) from the producers of the different pipe system components via customers to the building. Environmental
Bulk density	burdens associated with this kind of transport are calculated by means of the Ecoinvent V3.3 datarecords "Transport, freight, lorry 16-32 metric
Volume capacity utilisation factor (factor: =1 or <1 or ≥ 1 for compressed or nested packaged products)	ton, EURO4 {RER}  transport, freight, lorry 16-32 metric ton, EURO4   Alloc Rec, U" and "Transport, freight, light commercial vehicle {Europe without Switzerland}  processing   Alloc Rec, U".

# Construction (installation in building/apartment)

Parameter	Parameter unit expressed per functional unit					
Ancillary materials for installation	3 liter of water for testing, flushing and cleaning.  0,04 kg fast fixing cement (ratio water/cement 0,3) of which 0,028 kg cement and 0,012 kg water  0,03 kg of wall fixing metals, considered to be made out of galvanised steel  Environmental burdens associated with this kind of input flows are calculated by means of the Ecoinvent V3.3 datarecord "Tap water {RER}  market group for   Alloc Rec, U", "Cement, Portland {Europe without Switzerland}  market for   Alloc Rec, U" and "Steel, unalloyed {RER}  steel production, converter, unalloyed   Alloc Rec, U", in combination with "Metal working, average for steel product manufacturing {RER}  processing   Alloc Rec, U"					
Other resource consumption	Not relevant					
Quantitative description of energy type (regional mix) and consumption during the installation process	Environmental burdens Ecoinvent V3.3 datareco	0,01 kWh of electrical energy is needed for the installation (screw driver)  Environmental burdens associated with this kind of energy are calculated by means of the Ecoinvent V3.3 datarecord "Electricity, low voltage {RER}  market group for   Alloc Rec, U (European average mix of production)"				
Waste on the building site, generated by the product's installation	<b>0,0012 kg of Polymer/Al/Polymer composite pipe left over</b> during installation: 85% t and 15% to incineration. Transportation of Polymer/Al/Polymer composite pipe left owaste management treatment facilities is included: 150 km to incineration with energy					
Output materials as result of waste management processes at the building site e.g. of collection for recycling, for energy recovery,	and 50 km to landfill. Environmental burdens are calculated by means of the Ecoinvent V3. datarecord "Transport, freight, lorry 3.5-7.5 metric ton, EURO4 {RER}  transport, freight, lorry 3.5-7.5 metric ton, EURO4   Alloc Rec, U".  0,015 kg of packaging waste: treated according to European average packaging waste scenarios (Eurostat, 2006):					
final disposal		Recycling	Energy Recovery	Landfill		
	Plastic	27%	26%	47%		
	Paper and board	75%	10%	15%		
	Wood	38%	23%	39%		
	Metals	66%		34%		
	Total	57%	12%	31%		
Emissions to ambient air, soil and water	of sand, transportation	processes and mech ment) and are include	s are related to the upstrean nanical energy) and downst ed in the Ecoinvent datarec	ream processes (was		

# 4.2 Use stage: operation and maintenance

# **Operation and maintenance:**

Operational use (pumping energy) is not relevant for the EPD, since it falls outside the system boundaries of the LCA project. Maintenance is not needed for the Polymer/Al/Polymer composite Hot & Cold pipe system.

# 4.3 End of life

The following end of life scenarios have been taken into account:

- Estimated reference service lifetime of 50 years, being the service lifetime of the apartment
- EoL approach for landfill, incineration with energy recovery (impacts and credits are assigned to the life cycle that generates the waste flows)
- Recycled content approach for recycling and use of recyclates (= impact of recycling and credits for recyclates, because less virgin materials are needed is assigned to the life cycle that uses the recyclates)

Processes	Parameter unit expressed per functional unit					
Collection process		After a reference service lifetime of 50 years the Polymer/Al/Polymer composite				
Recycling system	Hot & Cold pipe system is stripped for recoverable materials and products, and the remaining construction subsequently demolished. The Polymer/Al/Polymer composite Hot & Cold pipe system is demolished together with the total construction. So for the					
Final deposition	functional unit 0,2155 kg of pipe system components are available at the apartment. The brass fittings (0,030 kg) are for 75% recycled (0,0225 kg is transported over average distance of 600 km) and for 25% disposed to a landfill (0,0075 kg transported over average distance of 50 km). The Polymer/Al/Polymer composite pipes, PPSU fittings, including compression rings (0,1855 kg) follow the following scenario: 15% (0,0278 kg) is transported over an average distance of 150 km to an incinerator and 85% (0,1577 kg)					
	is transported over an average distance of 50 km to a landfill.					
	EOL scenario Polymer/AI/ Polymer composite pipes	Present				
	Mechanical recycling	0%				
	Incineration	15%				
	Landfill 85%					
	Environmental burdens associated w following Ecoinvent V3.3 datarecord {RER}  transport, freight, lorry 3.5-7.5	"Transport, freight, lor	ry 3.5-7.5 metric ton, EURO4			

# 5. ADDITIONAL INFORMATION ON EMISSIONS TO INDOOR AIR, SOIL AND WATER DURING USE STAGE

# **Emissions to indoor air:**

Despite there is no approved European measurement method available, we can confirm that the Polymer/Al/ Polymer composite Hot & Cold pipe system does not contain any substances mentioned on the REACH-list.

# Emissions to soil and water:

Since the Polymer/Al/Polymer composite Hot & Cold system is installed in the apartment we can confirm that emissions to soil and water are not relevant.

# 6. OTHER ADDITIONAL INFORMATION

# Product certification, conformity, marking

**EN 806-1,** Specifications for installations inside buildings conveying water for human consumption. Part 1: General

**EN 806-2,** Specification for installations inside buildings conveying water for human consumption. Part 2: Design

**EN 806-3,** Specifications for installations inside buildings conveying water for human consumption. Part 3: Pipe sizing. Simplified method

**EN ISO 21003-1,** Multilayer piping systems for hot and cold water installations inside buildings. Part 1: General

**EN ISO 21003-2,** Multilayer piping systems for hot and cold water installations inside buildings. Part 2: Pipes

**EN ISO 21003-3,** Multilayer piping systems for hot and cold water installations inside buildings. Part 3: Fittings

In compliance with European Construction Products Directive (89/106/EEC)

# Other technical product performances

For the full overview of the environmental benefits of plastic pipe systems please refer to the TEPPFA website: http://www.teppfa.eu

# List of names and logos of TEPPFA member companies



Aliaxis



**DYKA** 

GEBERIT

**Geberit International** 



**Georg Fischer Piping Systems** 



LK



Nupi



**Pipelife International** 



**Polypipe** 



Rehau



**Radius Systems** 

**uponor** 

**Uponor** 



Wavin

# **List of National Associations of TEPPFA**

ADPP	Czech Republic plastic pipes association
ASETUB	Asociación Española de Fabricantes de Tubos y Accesorios Plásticos
BPF	Plastic Pipes Group
BureauLeiding	Dutch Plastic Pipes Association
DPF	Danish Plastics Federation
FCIO	Fachverband der Chemischen Industrie Österreich
Essenscia PolyMatters  Belgian Federation for Chemistry and Life Sciences indus	
FIPIF	Finnish Plastics Industries Federation
ІРРМА	Irish Plastic Pipe Manufacturers Association
KRV  Kunstoffrohrverband e.V Fachverband der Kunstoffrohr- Industrie	
MCsSz	Műanyag Csőgyártók Szövetsége
NPG Sweden	Swedish Plastic Pipe Association
PRIK	Polish Association of Pipes and Fittings
STR	Syndicat des Tubes et Raccords
VKR	Verband Kunststoffrohre und Rohrleitungstelle

# **List of names and logos of TEPPFA Associated Members**



**List of names and logos of TEPPFA Supporting Members** 



# 7. REFERENCES

**Ecoinvent, 2016.** Ecoinvent database v3.3, Swiss Centre for Life Cycle Inventories, Switzerland. From: www.ecoinvent.org

**EN 806-1,** Specifications for installations inside buildings conveying water for human consumption. Part 1: General

**EN 806-2,** Specification for installations inside buildings conveying water for human consumption. Part 2: Design

**EN 806-3,** Specifications for installations inside buildings conveying water for human consumption. Part 3: Pipe sizing. Simplified method

**EN ISO 21003-1,** Multilayer piping systems for hot and cold water installations inside buildings. Part 1: General

**EN ISO 21003-2,** Multilayer piping systems for hot and cold water installations inside buildings. Part 2: Pipes

**EN ISO 21003-3,** Multilayer piping systems for hot and cold water installations inside buildings. Part 3: Fittings

**Eurostat, 2006** Packaging waste scenarios (EU27, 2006). From: http://epp.eurostat.ec.europa. eu/portal/page/portal/waste/data/wastestreams/packaging\_waste

ISO 14025: Environmental Labels and Declarations Type III

**ISO 14040:** Environmental management – Life cycle assessment – Principles and framework

ISO 14044: Environmental management – Life cycle assessment – Requirements and guidelines

**EN 15804: 2012+A1:2013:** Sustainability of construction works – Environmental product declarations – core rules for the product category of construction products (2013)

**EN 15942:** Sustainability of construction works – Environmental product declarations – Communication format – Business to Business

# Background LCA report (ISO 14040 and ISO 14044) prepared by

## **VITO**

Flemish Institute for Technological Research Boeretang 200,

B-2400 Mol, Belgium Tel.: +32 1 433 55 11 Email: vito@vito.be



# **External critical review of underlying LCA by**

Denkstatt GmbH, Hietzinger Hauptstraße 28 A-1130 Wien, Austria

Tel.: +43 1 786 89 00

Email: office@denkstatt.at



# Worldwide at home

Our sales companies and representatives ensure local customer service in over 100 countries.

# www.gfps.com

Argentina / Southern South America Georg Fischer Central Plastics Sudamérica S.R.L. Buenos Aires / Argentina Phone +54 11 4512 02 90 Fax +54 11 4512 02 93 gfcentral.ps.ar@georgfischer.com www.gfps.com/ar

## Australia

Australia George Fischer Pty Ltd Riverwood NSW 2210 Phone +61 (0) 2 9502 8000 Fax +61 (0) 2 9502 8090 australia.ps@georgfischer.com www.gfps.com/au

**Austria**Georg Fischer Rohrleitungssysteme GmbH 3130 Herzogenburg Phone +43 (0) 2782 856 43 0 Fax +43 (0) 2782 856 64 austria.ps@georgfischer.com www.gfps.com/at

## Belgium / Luxembourg

Georg Fischer NV/SA 1600 Sint-Pieters-Leeuw/Belgium Phone +32 (0) 2 556 40 20 Fax +32 (0) 2 524 34 26 be.ps@georgfischer.com www.gfps.com/be

Georg Fischer Sist. de Tub. Ltda. 04571-020 São Paulo/SP Phone +55 (0) 11 5525 1311 br.ps@georgfischer.com www.gfps.com/br

# Canada

Georg Fischer Piping Systems Ltd Mississauga, ON L5T 2B2 Phone +1 (905) 670 8005 Fax +1 (905) 670 8513 ca.ps@georgfischer.com www.qfps.com/ca

Crima
Georg Fischer Piping Systems Ltd
201319 Shanghai
Phone +86 21 3899 3899
Fax +86 21 3899 3888 china.ps@georgfischer.com www.gfps.com/cn

# Denmark / Iceland

Georg Fischer A/S 2630 Taastrup / Denmark Phone +45 (0) 7022 1975 Fax +45 (0) 7022 1976 info.dk.ps@georgfischer.com www.gfps.com/dk

# **Finland** Georg Fischer AB

01510 Vantaa Phone +358 (0) 9 586 58 25 Fax +358 (0) 9 586 58 29 info.fi.ps@georgfischer.com www.gfps.com/fi

France Georg Fischer SAS 95932 Roissy Charles de Gaulle Cedex Phone +33 (0) 1 41 84 68 84 Fax. +33 (0) 1 41 84 68 85 fr.ps@georgfischer.com www.gfps.com/fr

Germany
Georg Fischer GmbH
73095 Albershausen
Phone +49 (0) 7161 302 0
Fax +49 (0) 7161 302 25 9
info.de.ps@georgfischer.com
www.gfps.com/de

India
Georg Fischer Piping Systems Pvt. Ltd.
400 076 Powai, Mumbai
Phone +91 22 4007 2000
Fax +91 22 4007 2020 branchoffice@georgfischer.com www.gfps.com/in

## Indonesia

Indonesia
PT Georg Fischer Indonesia
Karawang 41371, Jawa Barat
Phone +62 267 432 044
Fax +62 267 431 857
indonesia.ps@georgfischer.com www.gfps.com/id

# Italy

Georg Fischer S.p.A. 20864 Agrate Brianza (MB) Phone +39 02 921 86 1 Fax +39 02 921 86 24 7 it.ps@georgfischer.com www.gfps.com/it

Japan Georg Fischer Ltd 530-0003 Osaka Phone +81 (0) 6 6341 2451 jp.ps@georgfischer.com www.qfps.com/jp

**Korea** Georg Fischer Piping Systems 463-824 Seoul Phone +82 31 8017 1450 3 Fax +82 31 8017 1454 kor.ps@georgfischer.com www.gfps.com/kr

# Malaysia

Malaysia George Fischer (M) Sdn. Bhd. 41200 Klang, Selangor Darul Ehsan Phone +60 (0) 3 3122 5585 Fax +60 (0) 3 3122 5575 my.ps@georgfischer.com www.qfps.com/my

# Mexico / Northern Latin America

Georg Fischer S.A. de C.V. CP 66636 Apodaca, Nuevo Leon / Mexico Phone +52 (81) 1340 8586 +52 (81) 1522 8906 mx.ps@georgfischer.com www.gfps.com/mx

Argentina / Southern South America Georg Fischer Central Plastics Sudamérica S.R.L. Buenos Aires / Argentina Phone +54 11 4512 02 90 Fax +54 11 4512 02 93 gfcentral.ps.ar@georgfischer.com www.gfps.com/ar

### Australia

George Fischer Pty Ltd
Riverwood NSW 2210
Phone +61 (0) 2 9502 8000
Fax +61 (0) 2 9502 8090
australia.ps@georgfischer.com www.gfps.com/au

Georg Fischer Rohrleitungssysteme GmbH 3130 Herzogenburg Phone +43 (0) 2782 856 43 0 Fax +43 (0) 2782 856 64 austria.ps@georgfischer.com www.gfps.com/at

# **Belgium / Luxembourg** Georg Fischer NV/SA

1600 Sint-Pieters-Leeuw / Belgium Phone +32 (0) 2 556 40 20 Fax +32 (0) 2 524 34 26 be.ps@georgfischer.com www.gfps.com/be

# Brazil

Georg Fischer Sist. de Tub. Ltda. 04571-020 São Paulo/SP Phone +55 (0) 11 5525 1311 br.ps@georgfischer.com www.gfps.com/br

# Canada

Canada Georg Fischer Piping Systems Ltd Mississauga, ON L5T 2B2 Phone +1 (905) 670 8005 Fax +1 (905) 670 8513 ca.ps@georgfischer.com www.gfps.com/ca

China
Georg Fischer Piping Systems Ltd
201319 Shanghai
Phone +86 21 3899 3899
Fax +86 21 3899 3888 china.ps@georgfischer.com www.gfps.com/cn

# Denmark / Iceland

Georg Fischer A/S 2630 Taastrup / Denmark Phone +45 (0) 7022 1975 Fax +45 (0) 7022 1976 info.dk.ps@georgfischer.com www.gfps.com/dk

# Finland

Georg Fischer AB 01510 Vantaa Phone +358 (0) 9 586 58 25 Fax +358 (0) 9 586 58 29 info.fi.ps@georgfischer.com www.gfps.com/fi

Georg Fischer SAS 95932 Roissy Charles de Gaulle Cedex Phone +33 (0) 1 41 84 68 84 Fax. +33 (0) 1 41 84 68 85 fr.ps@georgfischer.com www.qfps.com/fr

Germany
Georg Fischer GmbH
73095 Albershausen
Phone +49 (0) 7161 302 0
Fax +49 (0) 7161 302 25 9 info.de.ps@georgfischer.com www.gfps.com/de

## India

India
Georg Fischer Piping Systems Pvt. Ltd.
400 076 Powai, Mumbai
Phone +91 22 4007 2000
Fxx +91 22 4007 2020
branchoffice@georgfischer.com www.gfps.com/in

Indonesia PT Georg Fischer Indonesia Karawang 41371, Jawa Barat Phone +62 267 432 044 Fax +62 267 431 857 indonesia.ps@georgfischer.com www.gfps.com/id

Georg Fischer S.p.A. 20864 Agrate Brianza (MB) Phone +39 02 921 86 1 Fax +39 02 921 86 24 7 it.ps@georgfischer.com www.gfps.com/it

# Japan

Georg Fischer Ltd 530-0003 Osaka Phone +81 (0) 6 6341 2451 jp.ps@georgfischer.com www.gfps.com/jp

# Korea

Georg Fischer Piping Systems 463-824 Seoul Phone +82 31 8017 1450 3 Fax +82 31 8017 1454 kor.ps@georgfischer.com www.gfps.com/kr

# Malaysia

George Fischer (M) Sdn. Bhd. 41200 Klang, Selangor Darul Ehsan Phone +60 (0) 3 3122 5585 Fax +60 (0) 3 3122 5575 my.ps@georgfischer.com www.gfps.com/my

# **Mexico / Northern Latin America** Georg Fischer S.A. de C.V.

CP 66636 Apodaca, Nuevo Leon / Mexico Phone +52 (81) 1340 8586 Fax +52 (81) 1522 8906 mx.ps@georgfischer.com www.gfps.com/mx

# Middle East

Georg Fischer Piping Systems (Switzerland) Ltd Dubai / United Arab Emirates Phone +971 4 289 49 60

The technical data are not binding. They neither constitute expressly warranted characteristics nor guaranteed properties nor a guaranteed durability. They are subject to modification. Our General Terms of Sale apply.



gfps-epd-multilayer-jrg-sanipex-mt e / 02.21 © Georg Fischer JRG AG Hauptstrasse 130 CH-4450 Sissach/Switzerland Telefon +41 (0) 61 975 22 22 info.jrg.ps@georgfischer.com Printed in Switzerland