When the level matters
Continuous level control and point level detection
GF Piping Systems offers a wide range of technologies to measure levels in tanks either continuously or to detect point level thresholds. Due to the high diversity of process liquids and types of vessels, different methods are required to keep control of fluids – not only in piping systems but also in tank applications.

**Comprehensive**
Complete offering of proven technologies and materials to cover individual requirements of each tank application. GF offers all components to design filling control systems from water to chemical tanks.

**Easy**
Integration is easily done thanks to universal interfaces. Simple commissioning onsite via display or PC configuration tool. One partner to cover all your requirements in tank level measurement.

**Economical**
Long lifetime assured. Industrial standard electronics, non-contact technologies embedded in high performance materials such as PP, PVDF, PTFE, PPS or stainless steel ensure long term reliable tank control.

GF has the variety – you have the choice
For continuous tank level detection, GF offers a variety of measurement technologies. Depending on application requirements and characteristics of the process liquid, either a non-contact or contact device can be utilized. GF level sensors provide accurate level information through analog or digital signals to ensure easy interfacing with programmable logic controllers (PLC).

Main applications
- Inventory management
- Batching and dosing processes

Special application feature
- Open channel flow measurement (Type 2260 & 2270)

To maintain full control over the liquid level in tanks, point level switches can be used for a physical detection of critical filling levels. These instruments provide additional safety and control. They are often installed together with a continuous level sensor as a back-up system. They can also be used to directly control filling and emptying process.

Main applications
- Overfill protection
- High and low level alarms
- Pump control
- Dry-run protection for pumps

Special application feature
- Leakage detection in double containment piping systems or double-wall tanks
Continuous level control

Radar technology

Stay in touch

Non-contacting radar level transmitter type 2290

Non-contacting radar is favored due to its safety and long-term reliability.

**Features**

- Non-contacting radar for corrosive & fuming process liquids
- Large LCD display
- Precise results +/- 3 mm (0.12 inch)
- Selected process parameterizations
- Easy volume calculation thanks to pre-defined tank shapes
- Customizable 99 point linearization

**Specifications**

<table>
<thead>
<tr>
<th>Measured values</th>
<th>Level, distance; calculated dimensions: volume, mass</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Accuracy</strong></td>
<td>+/- 3 mm (+/- 0.12 inch)</td>
</tr>
<tr>
<td><strong>Measuring range</strong></td>
<td>0.2 - 18 m, special units up to 23 m</td>
</tr>
<tr>
<td><strong>EX approvals</strong></td>
<td>ATEX, IECEx</td>
</tr>
<tr>
<td><strong>Frequency</strong></td>
<td>25 GHz (K-Band)</td>
</tr>
<tr>
<td><strong>Communication</strong></td>
<td>R&amp;TTE, FCC</td>
</tr>
<tr>
<td><strong>Process isolation</strong></td>
<td>PP, PTFE, SS316</td>
</tr>
</tbody>
</table>

**Details**

Wetted part PP (Polypropylene)

Further wetted part options:

- Stainless steel
  SS316 Ti, DIN 1.4571
- PTFE
  All units come with FKM sealings

**Display**

- Dot matrix LCD plugin display
- Comprehensive, text based configuration menu
- Graphical illustration of reflection bar graph to ease onsite setup

**Housing**

PBT plastic housing IP67 / NEMA 4x

**Outputs**

2 wire 4-20 mA / HART communication protocol
The radar principle is the most advanced measuring technology to measure tank levels even in challenging conditions such as in chemical fumes, pressurized tanks or light foams. Electromagnetic waves emitted by an antenna travel through the tank unaffected by fumes, changes of pressure, density, viscosity or temperature. In addition to this, radar beams have the ability to penetrate slightly conductive foams. Radar is widely unaffected by process conditions.

The direct line if things get rough

Guided radar level transmitter type 2291
In vessels containing heavily agitated liquids or dense foam layers, the contacting guided radar is the an even more reliable choice.

Features
- Reliable in agitated liquids and heavy chemical fumes
- Great performance with low dielectric liquids and foams
- Large LCD display
- High-performance coatings available to protect contacting probes from liquid
- Ideal for compact tanks

Specifications

<table>
<thead>
<tr>
<th>Measured values</th>
<th>Level, distance; calculated dimensions: volume, mass</th>
</tr>
</thead>
<tbody>
<tr>
<td>Accuracy</td>
<td>+/- 5 mm (0.2 inch), +/- 0.05% of probe length</td>
</tr>
<tr>
<td>Measuring range</td>
<td>0.3 m - 6 m (11.8 inch - 236.2 inch) (process liquid) extended ranges available upon request</td>
</tr>
<tr>
<td>EX approvals</td>
<td>ATEX, IECEx</td>
</tr>
<tr>
<td>Sensing field</td>
<td>ø 600 mm (23.6 inch)</td>
</tr>
<tr>
<td>Process isolation</td>
<td>FEP, PFA, PP coated</td>
</tr>
</tbody>
</table>

Details

Wetted part
- Cable
  - Stainless steel
  - Optional: FEP coated
- Optional: rod
  - Stainless steel
  - Optional: PFA or PP coated

Display
- Dot matrix LCD plugin display
- Menu text based configuration
- Graphical illustration of reflection curve

Housing
PBT plastic housing IP67

Outputs
2 wire 4-20 mA / HART
Continuous level control
Ultrasonic technology

Fundamental level control
Non-contacting ultrasonic level transmitter type 2260 / 2270
The robust proven is the right choice in numerous tank applications.
Easy installation, reliable operation.

+ Features
- Non-contact
- Large LCD display (2260)
- Precise results +/- 3 mm (0.12 inch)
- Selected process parameterizations
- Easy volume calculation due to pre-defined tank shapes
- Customizable linearization curve to measure volumes of tanks with exceptional geometries

+ Specifications

<table>
<thead>
<tr>
<th>Measured values</th>
<th>Distance, level, volume, mass, open channel flow rate</th>
</tr>
</thead>
<tbody>
<tr>
<td>Accuracy</td>
<td>+/- 0.2 % of measured distance + 0.05 % of range</td>
</tr>
<tr>
<td>Measuring range</td>
<td>0.2 - 15 m, special units up to 24 m on request</td>
</tr>
<tr>
<td>Resolution</td>
<td>2 mm (0.08 inch)</td>
</tr>
<tr>
<td>Power supply voltage</td>
<td>12...36 V DC</td>
</tr>
<tr>
<td>EX approvals</td>
<td>ATEX</td>
</tr>
</tbody>
</table>

+ Details

- Display version
  Type 2260
- Display plug in
- Housing
  PBT plastic housing IP67 / NEMA 4x
- Compact beam angle
  Only 5 - 6 degree
- Wetted materials
  PP or PVDF

Rugged blind version
Type 2270

Housing
PBT plastic housing IP67 / NEMA 4x

Wetted materials
PP or PVDF
Open channel flow

GF ultrasonic level sensors are also widely used to derive flow rates from the level measurement in open channels. The level of the media as it passes through an open channel is proportional to the flow rate. Knowing the channels dimensions allows a precise calculation of the flow.

Special feature exclusively available for ultrasonic sensors type 2260 & 2270:
• 13 different standard pre-defined channels such as parshall flume, thomson weirs, palmer-bowlus or rectangular weirs
• 2 internal flow totalizers
• Programmable pulse volumetric relay to indicate flow rate to a PLC system

This principle is based on the velocity of ultrasonic sound. Top-mounted, the sensor head emits a ultrasonic time taken impulse. The transit time of this burst is either reduced or extended and is proportional to the tank level. Since the speed of sound in air is fixed, an accurate calculation of the tank level can be made.

• Most economical non-contacting solution to detect tank levels
• No re-calibration required
• Additional feature: Flow measurement in open channels
Continuous level control
Hydrostatic technology

High-end hydrostatic level sensor

Submersible hydrostatic level sensor type 2250 and side-mount type 2450
Unaffected by foam layers, agitation or chemical fumes.
Superior chemical compatibility.

+ Features
- High performance materials PVDF, ceramic & FKM
- Current or digital interfaces
- Submersible or side mount
- Flush ceramic diaphragm
- Highly sensitive sensor detects small changes of level
- Enhanced circuitry to eliminate sensor drift

+ Specifications

<table>
<thead>
<tr>
<th>Measures values</th>
<th>Level, pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Measuring range</td>
<td>0-7 m, 0-35 m (0-23 ft, 0-115 ft)</td>
</tr>
<tr>
<td>Accuracy</td>
<td>+/- 1 % FS</td>
</tr>
<tr>
<td>Power supply voltage</td>
<td>12...24 V DC</td>
</tr>
<tr>
<td>Approvals</td>
<td>CE, FCC</td>
</tr>
</tbody>
</table>

+ Details

Type 2450 side-mount
With type 9900 SmartPro transmitter

Outputs
4-20mA / HART communication protocol

Sensor body
One-piece injection molded PVDF

Diaphragm
Chemically resistant ceramic

2550 submersible level sensor
With PVC-U union end allowing easy customizing of a submersible conduit
The 2250 hydrostatic level sensor is the solution for difficult applications where the process environment is extremely harsh, as for example in the electroplating industry. The surface treatment of the final product takes place in various immersion baths holding different chemical solutions. The levels of the holding tanks need to be maintained very accurately, for this reason the tanks may be covered to prevent evaporation and the electrolyte level is maintained using the 2250 sensor. The key advantage of the 2250 hydrostatic level sensor over the non-contacting level sensors is the non-conductive one-piece injection molded PVDF body which does not interfere with the plating process.

Mounted through the tank wall or submersed from the top of the tank, a hydrostatic sensor measures the weight of a fluid column. The change and therefore the pressure at the sensor is proportional to the change in the tank level. A capillary tube in the cable ensures that changes of the atmospheric pressure can be compensated.

- Hydrostatic level = height x specific gravity
- Robust level technology
- easy to use
- Can handle a wide range of liquids in vented tanks
- Detects slightest changes in level accurately

Unaffected by harsh conditions

The 2250 hydrostatic level sensor is the solution for difficult applications where the process environment is extremely harsh, as for example in the electroplating industry. The surface treatment of the final product takes place in various immersion baths holding different chemical solutions. The levels of the holding tanks need to be maintained very accurately, for this reason the tanks may be covered to prevent evaporation and the electrolyte level is maintained using the 2250 sensor. The key advantage of the 2250 hydrostatic level sensor over the non-contacting level sensors is the non-conductive one-piece injection molded PVDF body which does not interfere with the plating process.

Benefits
- Great chemical resistance in the corrosive process solution due to one-piece injection molded PVDF body and ceramic diaphragm
- Non-conductive sensor assembly does not interfere with the plating process
- Easy submersible application
- Accurate level of solution in the closed tank displayed on 9950 or 9900 multi-parameter transmitter

Electroplating submersion tank
Get peace of mind – redundant safety for your tank application

GF offers a carefully selected range of point level switches. Different process conditions require dedicated working principles and wetted materials of excellent quality. Point level switches ensure a safe control of industrial tanks.

**Benefits**

- **Reliable operation**  
  Choose the most suitable working principle for your application
- **Long lifetime**  
  Select from a variety of materials to ensure long-term reliability even in corrosive environments
- **Excellent cost-benefit ratio**  
  A range of solutions from simple float switches to more advanced technologies allows you to choose the right product for your application

**Product overview**

2280 Swing forks

Principle: Contact to liquids dampens the vibrating fork which activates the alarm contact

**Advantages**

- Proven method
- PFA coating available
- No moving parts, maintenance free
- Easy wiring. Open collector or current output
- ATEX certified

**Specifications**

<table>
<thead>
<tr>
<th>Specifications</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Sensor material</td>
<td>Stainless steel 1.4571</td>
</tr>
<tr>
<td>Output</td>
<td>3-wire PNP / NPN, 2-wire AC, relay</td>
</tr>
<tr>
<td>Connection</td>
<td>Cable, DIN plug, terminal box</td>
</tr>
<tr>
<td>Approvals</td>
<td>CE, ATEX, WHG</td>
</tr>
<tr>
<td>Process connection</td>
<td>1&quot; BSP, 1&quot; NPT</td>
</tr>
</tbody>
</table>
Point level sensors have to be robust and reliable to act quickly in the case of an emergency. These sensors build a redundant back-up system to complement the continuous level sensor installed. If the continuous control system fails, the point level switch is able to prevent overfilling of a tank or protect pumps from running dry.

2284 ultrasonic gap switch

The process liquid fills the gap which allows an ultrasonic pulse to pass between both fork arms. This activates the switch.

Advantages
• Full plastic PPS housing
• Reliable even in high viscosities

Specifications
- Sensor material: PPS
- Output: Relay
- Connection: Cable, terminal box
- Approvals: CE
- Process connection: ¾” NP T, 1” BSP, 1” NPT

2285 float switch

The type 2285 floats on top of the fluid being measured due to its relative density being less than that of water. The level switch is triggered when the internal contact reaches the +/- 45 from horizontal switching angle.

Advantages
• Double chambered PP body
• Lead free microswitch for use in drinking water

Specifications
- Sensor material: PP
- Output: Microswitch
- Connection: Neoprene cable
- Approvals: CE

2281 conductive multipoint switch

Measures conductive process liquids. At desired levels the media acts as transmission media for a low-voltage. This way a relay provides point level feedback.

Advantages
• Easy onsite installation and length adjustment
• One sensor providing up to 4 point levels
• Economical solution
• PE coating available
• Allows complete filling and emptying control of a tank

Specifications
- Sensor material: Stainless steel PP
- Output: External relay
- Connection: Cable, terminal box
- Approvals: CE
- Process connection: 1 ½” BSP, 1 ½” NPT

2282 guided float switch

The switch is mounted on the side of the vessel. A hinged plastic float with a magnet floats up and down through the liquid level. The encapsulated reed contact is operated by the magnet.

Advantages
• Full plastic PP or PVDF
• Compact design
• Optimized for small vessels
• High or low level activation

Specifications
- Sensor material: PP, PVDF
- Output: Reed contact
- Connection: Cable
- Approvals: CE
- Process connection: ½” BSP, ½” NPT
Bring it all together

Centralized tank control with the 9950 dual channel SmartPro transmitter

The modularity of the 9950 SmartPro not only allows it to display current tank levels but also to control a pump or a valve in emergency to prevent over or under filling conditions.

+ **Multiple interfaces - tank logic control made easy**

The 9950 Smart Pro offers two input channels which will accept all GF measurement sensors. The optional input/output module (3-9950.393-3) is especially convenient to design a tank control loop. It offers 2 mechanical relays and 4 binary inputs – perfect fit for one or two continuous sensors and up to four point level switches giving you a total of six process inputs or, the second standard input can be used to connect any other GF sensor such as a flowmeter or an analytical sensor.

+ **Continuous level control**

Choose any GF level sensor to connect to the 9950 or 9900 standard inputs via an iGo Signal Converter (3-8058-3). The clear visibility of the display informs operators about the current tank level and alarm status at a glance. Individually combine the continuous measurement with a mechanical relay, for example, to indicate a high alarm through a visual feedback or to open/close a valve. The 9950 or 9900 Smart-Pro also forwards the measurement to a PLC as a 4-20mA current signal pre-scaled on the transmitter either to tank level or volume.

+ **Emergency shut-down / automatic refill**

Connect any type of point level switch to the optional I/O module 9950.393-3 up to four binary inputs. The advanced Boolean logic allows a logical link between the status of the switches to the triggering of the mechanical relays. The 9950 or 9900 when equipped with an optional relay module can also be utilized to signal a pump to turn off in case of HI, or HI-HI alarm avoiding overfilling the tank, and in case of a LO, or LO-LO alarm to protect the pump from running dry.
Get more from your tank

The 9950 offers two inputs. The second input can be used to directly measure incoming or effluent flow. Or connect analytical sensors to measure e.g. pH, conductivity or salinity of the process liquids as quality indicators.

Technical features

The 9950 includes advanced features such as derived functions, advanced multiple relay modes, as well as calendar and time-based relay functions. Derived functions allow for the control of a relay or current loop with the sum, delta (difference), or ratio of two measurements, for example, delta pressure or delta temperature. The 9950 has a state-of-the-art microprocessor, dot matrix display, ¼ DIN size, NEMA 4X front face, dual power 12 to 24 VDC, or 100 to 240 VAC, calendar and clock function.

Specifications

Outputs
- 2x 4...20 mA loops

Relay options
- 4 mechanical relays (3-9950.393-1)
- 2 mechanical & 2 solid state relays (3-9950.393-2)
- 2 mechanical relays & 4 binary inputs (3-9950.393-3)
## Product overview

### Continuous level control

#### Application considerations

<table>
<thead>
<tr>
<th>Measured values</th>
<th>Ultrasonic 2270 / 2260</th>
<th>Hydrostatic 2250</th>
<th>Radar unguided 2290</th>
<th>Radar guided 2291</th>
</tr>
</thead>
<tbody>
<tr>
<td>Level</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Volume</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Mass (calculated)</td>
<td>0</td>
<td>+</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Open channel</td>
<td>+</td>
<td>–</td>
<td>0</td>
<td>–</td>
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<tr>
<td>Changing density</td>
<td>+</td>
<td>0</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Changing dielectric</td>
<td>+</td>
<td>+</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Change in temperature and pressure</td>
<td>0</td>
<td>0</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Condensing vapors</td>
<td>0</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Bubbles</td>
<td>0</td>
<td>+</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Foam</td>
<td>–</td>
<td>+</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Coating liquids</td>
<td>+</td>
<td>0</td>
<td>+</td>
<td>0</td>
</tr>
<tr>
<td>Crystallizing liquids</td>
<td>+</td>
<td>0</td>
<td>+</td>
<td>0</td>
</tr>
<tr>
<td>Sludge &amp; slurries</td>
<td>+</td>
<td>0</td>
<td>+</td>
<td>0</td>
</tr>
</tbody>
</table>

#### Process media

<table>
<thead>
<tr>
<th>Measured values</th>
<th>Ultrasonic 2270 / 2260</th>
<th>Hydrostatic 2250</th>
<th>Radar unguided 2290</th>
<th>Radar guided 2291</th>
</tr>
</thead>
<tbody>
<tr>
<td>Top down mount</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Bottom / side mount</td>
<td>–</td>
<td>+</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Mount close to object / wall</td>
<td>0</td>
<td>+</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>High turbulence</td>
<td>–</td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
<tr>
<td>Angled surface</td>
<td>–</td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
<tr>
<td>High empty &amp; fill rates</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Obstructions</td>
<td>0</td>
<td>+</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Agitation</td>
<td>0</td>
<td>+</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Non-metallic vessel</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>0</td>
</tr>
<tr>
<td>Center mount</td>
<td>0</td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
<tr>
<td>Small tanks &lt; 1.5 m</td>
<td>+</td>
<td>+</td>
<td>0</td>
<td>+</td>
</tr>
</tbody>
</table>

+ unconditionally applicable
0 conditionally applicable
– not applicable
# Point level detection

<table>
<thead>
<tr>
<th>Application</th>
<th>Vibration forks 2280</th>
<th>Ultrasonic gap switch 2284</th>
<th>Conductive multipoint 2281</th>
<th>Guided float 2282</th>
<th>Float switch 2285</th>
</tr>
</thead>
<tbody>
<tr>
<td>Changing density</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>O</td>
<td>O</td>
</tr>
<tr>
<td>Changing dielectric</td>
<td>+</td>
<td>+</td>
<td>O</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Pressure &amp; temperature changes</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Condensing vapors</td>
<td>+</td>
<td>+</td>
<td>O</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Bubbles</td>
<td>+</td>
<td>0</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Foam</td>
<td>−</td>
<td>0</td>
<td>0</td>
<td>O</td>
<td>O</td>
</tr>
<tr>
<td>Coating liquids</td>
<td>0</td>
<td>+</td>
<td>−</td>
<td>−</td>
<td>+</td>
</tr>
<tr>
<td>Crystallizing liquids</td>
<td>0</td>
<td>+</td>
<td>−</td>
<td>−</td>
<td>+</td>
</tr>
<tr>
<td>Sludge &amp; slurries</td>
<td>0</td>
<td>0</td>
<td>−</td>
<td>−</td>
<td>+</td>
</tr>
<tr>
<td>Max. temperature</td>
<td>130 °C, 266 °F</td>
<td>70 °C, 158 °F</td>
<td>80 °C, 176 °F</td>
<td>100 °C, 212 °F</td>
<td>50 °C, 122 °F</td>
</tr>
<tr>
<td>Sludge &amp; slurries</td>
<td>O</td>
<td>O</td>
<td>−</td>
<td>−</td>
<td>+</td>
</tr>
</tbody>
</table>

### Approval

- + unconditionally applicable
- 0 conditionally applicable
- − not applicable

**Disclaimer**: The contents of this guide are recommendations based on experiences. Make sure to consider all application-specific conditions at all times such as chemical composition, temperature, solids, foam, vapors, acoustics, etcetera of the medium during the selection process. GF Piping Systems cannot be held responsible for the selection and application of an unsuitable level control measuring device within a specific medium or a specific environment.
GF Piping Systems

Worldwide at home

Our sales companies and representatives ensure local customer support in over 100 countries

www.gfps.com

Argentina / Southern South America
Georg Fischer Central Plastics Sudamérica S.R.L.
Buenos Aires, Argentina
Phone +54 11 4512 02 90
gfcentral.ps.ar@georgfischer.com
www.gfps.com/ar

Australia
Georg Fischer Pty Ltd
Riverwood NSW 2210 Australia
Phone +61 (0) 2 9502 8000
australia.ps@georgfischer.com
www.gfps.com/au

Austria
Georg Fischer Rohrleitungssysteme GmbH
3130 Herzogenburg
Phone +43 (0) 2782 856 43-0
austria.ps@georgfischer.com
www.gfps.com/at

Belgium / Luxembourg
Georg Fischer NV/SA
1600 Sint-Pieters-Leeuw / Belgium
Phone +32 (0) 2 556 40 20
be.ps@georgfischer.com
www.gfps.com/be

Brazil
Georg Fischer Sist. de Tub. Ltda.
04571-020 São Paulo/SP
Phone +55 (0) 11 5525 1311
br-ps@georgfischer.com
www.gfps.com/br

Canada
Georg Fischer Piping Systems Ltd
Mississauga, ON L5T 2B2
Phone +1 (905) 670 8513
canada.ps@georgfischer.com
www.gfps.com/ca

China
Georg Fischer Piping Systems Ltd
Shanghai 201219
Phone +86 21 3899 3899
china.ps@georgfischer.com
www.gfps.com/cn

Denmark / Iceland
Georg Fischer A/S
2630 Tastrup
Phone +45 (0) 70 22 19 75
dk.ps@georgfischer.com
www.gfps.com/dk

Finland
Georg Fischer AB
01100 VANTAA
Phone +358 (0) 9 586 58 25
finland.ps@georgfischer.com
www.gfps.com/fi

France
Georg Fischer SAS
99992 Rolleux Charles de Gaulle Cedex
Phone +33 (0) 1 41 84 68 84
fr.page@georgfischer.com
www.gfps.com/fr

Germany
Georg Fischer GmbH
73095 Albertshausen
Phone +49 (0) 7161 302 0
info.de.ps@georgfischer.com
www.gfps.com/de

India
Georg Fischer Piping Systems Pvt. Ltd
400 083 Mumbai
Phone +91 22 4007 2000
branchoffice@georgfischer.com
www.gfps.com/in

Indonesia
PT Georg Fischer Indonesia
Karakawang 41371, Jawa Barat
Phone +62 267 431 857
indonesia.ps@georgfischer.com
www.gfps.com/id

Italy
Georg Fischer S.p.A.
20063 Carasco S/N (MI)
Phone +39 02 921 861
it.page@georgfischer.com
www.gfps.com/it

Japan
Georg Fischer Ltd
530-0003 Osaka
Phone +81 (0) 6 6341 2451
jp.ps@georgfischer.com
www.gfps.com/jp

Korea
Georg Fischer Korea Co. Ltd
Unit 2501, U-Tower
120 Heungdeok-jungang-ro
Seongbuk-gu, Yongin-si, Gyeonggi-do
Phone +82 31 217 1490
ks.page@georgfischer.com
www.gfps.com/kr

Malaysia
Georg Fischer (M) Sdn. Bhd.
40400 Shah Alam, Selangor Darul Ehsan
Phone +60 (0) 3 5122 5595
my.page@georgfischer.com
www.gfps.com/my

Mexico / Northern Latin America
Georg Fischer S.A. de C.V.
Apodaca, Nuevo Leon
CP66436 Mexico
Phone +52 (81) 1360 8586
Fax +52 (81) 1522 8906
mx.ps@georgfischer.com
www.gfps.com/mx

Middle East
Georg Fischer Piping Systems (Switzerland) Ltd
Dubai, United Arab Emirates
Phone +971 4 289 49 60
gcc.ps@georgfischer.com
www.gfps.com/me

Netherlands
Georg Fischer N.V.
8161 PA Epe
Phone +31 (0) 578 678 222
nl.page@georgfischer.com
www.gfps.com/nl

Norway
Georg Fischer AS
1351 Rud
Phone +47 67 18 29 00
no.ps@georgfischer.com
www.gfps.com/no

Philippines
Georg Fischer Pte Ltd
Representative Office
Phone +63 2 571 2365
Fax +63 2 571 2368
sgps.page@georgfischer.com
www.gfps.com/ph

Poland
Georg Fischer Sp. z o.o.
05-090 Sokolin Nowy
Phone +48 (82) 32 31 30 50
poland.ps@georgfischer.com
www.gfps.com/pl

Romania
Georg Fischer Piping Systems (Switzerland) Ltd
Bucharest, Sector 2
Phone +40 (0) 21 230 53 80
ro.page@georgfischer.com
www.gfps.com/ro

Russia
Georg Fischer Piping Systems (Switzerland) Ltd
Moscow 125040
Phone +7 495 748 11 44
ru.page@georgfischer.com
www.gfps.com/ru

Singapore
George Fischer Pte Ltd
11 Tampines Street 92, #06-01/07
528 872 Singapore
Phone +65 6747 0611
Fax +65 6747 0577
sgp.page@georgfischer.com
www.gfps.com/sg

Spain / Portugal
Georg Fischer S.A.
28046 Madrid
Phone +34 (0) 91 781 98 90
es.page@georgfischer.com
www.gfps.com/es

Sweden
Georg Fischer AB
117 43 Stockholm
Phone +46 (0) 8 506 775 00
info.se.ps@georgfischer.com
www.gfps.com/se

Switzerland
Georg Fischer Rohrleitungssysteme (Schweiz) AG
8201 Schaffhausen
Phone +41 (0) 52 631 3026
ch.page@georgfischer.com
www.gfps.com/ch

Taiwan
George Fischer Co. Ltd
San Chung Dist., New Taipei City
Phone +886 2 8512 2822
Fax +886 2 8512 2823

United Kingdom / Ireland
George Fischer Sales Limited
Coventry, CV2 2ST
Phone +44 (0) 2476 535 535
uk.page@georgfischer.com
www.gfps.com/uk

USA / Caribbean
Georg Fischer LLC
9271 Jeronimo Road
92168 Irvine, CA
Phone +1 714 731 8201
Fax +1 714 731 8201
us.page@georgfischer.com
www.gfps.com/us

International
Georg Fischer Piping Systems (Switzerland) Ltd
8201 Schaffhausen/Switzerland
Phone +41 (0) 52 631 3000
Fax +41 (0) 52 631 3293
infoexport.se@georgfischer.com
www.gfps.com/level

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