iJOINT – Compression fittings
The iJOINT focuses on safety and ergonomic handling – real benefits for our customers

The new line of compression fittings from GF Piping Systems has been specially developed for use in water systems, assuring a quicker and easier installation compared to a traditional compression fitting. The lip sealing system makes this product both unique and long-lasting. Superb quality and innovative features predestine iJOINT for the drinking water market worldwide. iJOINT comprises all the benefits of plastics: no rust and no incrustation, lightweight construction, no leakage, excellent pressure resistance – just to name a few. To sum it up: iJOINT provides an excellent cost-benefit ratio with a life cycle of at least 50 years.

**Features**

- **Lip gasket**
  Special design for increased performance

- **Clamp ring**
  No interference during pipe insertion and maximum pull out resistance

- **Locked thrust ring**
  Compresses the profile gasket

- **Nut**
  Ergonomic design for easy handling
iJOINT – the next generation of polypropylene compression fittings

Benefits

**Fast and easy installation**

iJOINT is the result of GF Piping Systems’ unrelenting commitment to continuous improvement and a culture based on innovation and ingenuity. The innovative design provides essential benefits like fast, forgiving and effort-free installation methods in challenging trench and weather situations, ensuring maximum lifetime and high flow capacity for top performance in water applications. The iJOINT range contains straight and reducing joiners, tees, elbows, threaded connectors, end caps and metal transition adaptors ranging from d20 to d110 mm.

iJOINT comes ready for installation, if necessary unscrew the nut to obtain a very easy pipe insertion. Installation of bigger dimensions is even easier due to the fact, that there is no contact between the clamp ring and the pipe during insertion. No special tools or equipment are required for the installation.

**Lip gasket**

The special lubricated NBR lip gasket allows a smooth pipe insertion even without pre-lubrication of the pipe. The special lip profile provides outstanding hydraulic performance even in case of ovalized, scratched or undersized pipes.

**Safe design and long life time**

The special design in combination with the use of top quality raw materials enables high pressure and pull-out resistance throughout the complete range, also in case of water hammer. The grip ring is biting the pipe granting a high pull out resistance and the thrust ring is pushing the lip gasket towards the pipe for a perfect sealing resistance.
Conformity to all important standards and availability in a wide range of diameters makes iJOINT your first choice

**Technical specifications**

<table>
<thead>
<tr>
<th>Pressure range</th>
<th>MOP of 16 bar for the complete range of iJOINT fittings from d20 to d110 mm (complete range DVGW approved PN16)</th>
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</thead>
<tbody>
<tr>
<td>Temperature range</td>
<td>-10 °C to +45 °C</td>
</tr>
<tr>
<td>Materials</td>
<td><strong>Body and thrust ring</strong>&lt;br&gt;UV stabilized polypropylene impact Copolymer with high long term aging stability complying with ISO 9080.</td>
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<td><strong>Nut</strong>&lt;br&gt;UV stabilized blue polypropylene Impact Copolymer</td>
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<td><strong>Clamp ring</strong>&lt;br&gt;Polycetal (POM)</td>
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<td><strong>Lubricated lip gasket</strong>&lt;br&gt;Food-safe NBR rubber suitable for potable water.</td>
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<tr>
<td>Regulation for drinking water</td>
<td>iJOINT compression fittings comply with the strictest worldwide regulations, e.g.:&lt;br&gt;- DVGW GW 335-B3&lt;br&gt;- W270 and KTW [Germany]&lt;br&gt;- ATA (Netherlands)&lt;br&gt;- DM 174-06/04/2004 [Italy]&lt;br&gt;- Global Mark [Australia]&lt;br&gt;- ACS [France]</td>
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<tr>
<td>Standards</td>
<td><strong>For PE pipes:</strong>&lt;br&gt;DIN EN 12201; ISO 11922-1; DIN 8074; EN 12201-1/2;&lt;br&gt;AS/NZS 4130; BS 6572; BS 6730; ISO 4427; UNI 7990;&lt;br&gt;ISO 12162</td>
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<td><strong>Threads</strong>&lt;br&gt;DIN EN 10226 [ISO 7-1]; BS 21; AS 1722.1</td>
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<td><strong>Flanges</strong>&lt;br&gt;DIN EN1092-1; DIN 2501.1</td>
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<td><strong>Test standards</strong>&lt;br&gt;ISO 14236; Din 8076-3; AS/NZS 4129; BRL K534/03 –UNI;&lt;br&gt;ISO 3501; ISO 3503; ISO 3458; ISO 3459; VP609</td>
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</table>
The comprehensive iJOINT system is ideal for new installations as well as renovations or extensions of existing water lines.

**Applications**

- Water Distribution Lines
- House Connections
- High-end Irrigation

- Farming
- Greenhouses
- High-end Irrigation

- Water Distribution Lines
- House Connections and Service Lines
- Pressure Sewage

- Industrial Applications
- Mining Industry

- Leisure Parks
- Golf Courses
- Camping Grounds

- Farming
- Greenhouses
- High-end Irrigation
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